



## **2002 Lyle 53" wide Preheater Vertical Oven**

- \* Quartz oven vertical orientation
- \* Ovens to be power driven in & out
- \* Each oven bed to be split into 2 zones for a total of 8.
- \* Stand alone oven zoning, thermocouple feedback.
- \* Material speed controls. Regulate precisely the material payout to minimize starts and stops to keep uniform heating.
- \* Auto Oven retract if E stop or machine shut down.
- \* New Seimens brand guard switches and mounts to move to outside of guards.
- \* Mechanical lock out for trolley.
- \* Gearbox drive shaft support system.
- \* Roller to replace infeed pan.
- \* 5" collars and 3" rollers.
- \* Non driven sheet exit rollers to be coated as on 52879.
- \* Trolley chain and sprockets upsized to 60 chain.
- \* High temperature bearings
- \* 4-Locking Floor Casters. 2-Swivel on left side, and 2-non swivel on right side mounted so pre-heater unit moves perpendicular to material flow
- \* Power nip sheet payout
- \* Selector switch to manually open/closed nip wheels to thread up procedure and to allow the material to straighten out.
- \* Stainless steel support pan to keep material from contacting the floor at the infeed end of former
- \* Sheet side guides on all rollers
- \* Price: \$35,000











